

No.: SHCCM130200318

Date: Mar. 12, 2013

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IGEPA GROUP GMBH & CO.KG SACHSENFELD 4, 20097 HAMBURG, GERMANY

The following sample(s) was/ were submitted and identified on behalf of the client as:

Sample Name : MASTERJET S BLOCKOUT 510 B1 TWISTER

Sample Number : SHCCM130200318

Test Required : To determine the flammability (building materials class B1) in accordance with

DIN 4102-1 (May 1998) Fire behaviour of building materials and elements Part

1: Classification of building materials, Requirements and testing

Test Method : Please see the next page(s)

Product Specification : Width 1.10m-5.00m

Product or Lot No. : SBI-BO510R

Material and Mark : PVC and polyester

Date of Receipt : Feb. 08, 2013

Test Period : Feb. 08, 2013 to Mar. 12, 2013

Test result(s) : For further details, please refer to the following page(s)

****** To be continued******

Signed for SGS-CSTC Standards

Technical Services (Shanghai) Co., Ltd.

Sally Xie

Authorized signatory

Saly Xie

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The company is a stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only.



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Test conducted

This test was conducted as per DIN 4102-15:1990, DIN 4102-16:1998 and DIN 4102-1:1998 Clause 6.2. Classification in according to DIN 4102-1 (May 1998) Clause 6.1-Class B1 materials

II. Sample details

Color / Density	White / 514g/m ²
Size of sample	1000 mm×190 mm, 230 mm×90 mm

Conditioning

Prior to testing, the sample was conditioned at least 14 days to constant mass at a temperature of 23 ± 2 °C, and a relative humidity of 50 ± 6 %.

III. Test results

1) "Brandschacht" Test according to DIN 4102-15 &16

Exposed surface: The Front Face

Results of "Brandschacht" Test (part 1)								
Line		Linit		Test assemblies No.				
No.		Unit	Α	В	С	D		
1	Specimen fixings according to DIN 4102 part 15, table	-	1					
2	Max. flame height above lower sample edge;	cm	40					
3	Time 1)	min:s	0:15					
	Melting/burning through							
4	Time 1)	min:s	0:08					
	Back of specimen							
5	Flaming/glowing, Time 1)	min:s	0:08					
6	Discolouring, Time 1)	min:s	0:07					
	Burning droplets		NO					
7	Begin 1)	min:s	/					
	Amount		/					
8	Specimen material falling off in separate droplets		/					
9	Specimen material falling off continuously		/					

******* To be continued******

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Line No. Unit Test assemblies No.	Results of "Brandschacht" Test (part 2)								
Burning parts Burning parts Parts of sample falling off separately 12 Parts of sample falling off continuously Parts of specimen Parts of samples of specimen Parts of specimen P			Unit						
10 Begin ¹¹ min:s 0:17 11 Parts of sample falling off separately 12 Parts of sample falling off continuously 13 Duration of continued combustion on mesh base (max.) Burner flame impairment by dripping/falling material 14 Time ¹¹ min:s / Premature ending of test / 15 End of burning at specimen ¹¹ min:s / 16 Time when test terminated (if applicable) ¹¹ min:s / 18 Burning after end of test NO 17 Duration min:s / 18 Number of specimens // 19 Front of specimen // 20 Back of specimen // 21 Height of flame cm // 22 Duration min:s / 23 Number of specimens // 24 Front of specimen // 25 Back of specimen // 26 Top half of specimen // 27 Top half of specimen // 28 Top half of specimen // 29 Top half of specimen // 20 Top half of specimen //	No.			Α	В	С	D		
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Duration of continued combustion on mesh base (max.) Burner flame impairment by dripping/falling material Time 1) min:s / Premature ending of test / End of burning at specimen 1) min:s / Burning after end of test NO Duration min:s / NO Burning after end of test NO Promature ending of test / End of burning at specimen 1) min:s / Burning after end of test NO NO To Duration min:s / Burning after end of test NO Height of specimen // Glowing after end of test NO Duration min:s / Back of specimen // Pront of specimen // Back of specimen // Duration min:s / Back of specimen // To Duration min:s / Back of specimen // To Duration min:s / Duration min:s / To Duration min:s /	11	Parts of sample falling off separately		\checkmark					
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Time when test terminated (if applicable) 1) min:s / Burning after end of test NO 17 Duration min:s / 18 Number of specimens / 19 Front of specimen / 20 Back of specimen / 21 Height of flame cm / Calowing after end of test NO 22 Duration min:s / 23 Number of specimens / 24 Front of specimen / 25 Back of specimen / 26 Top half of specimen / 27 Top half of specimen / 28 NO 29 Top half of specimen / 20 Top half of specimen / 20 Top half of specimen // 21 Top half of specimen // 22 Top half of specimen // 23 Top half of specimen // 24 Top half of specimen // 25 Top half of specimen // 26 Top half of specimen // 27 Top half of specimen //		Premature ending of test		/					
Burning after end of test Duration min:s / Number of specimens / Front of specimen / Back of specimen / Height of flame cm / Glowing after end of test Duration min:s / Respectively after end of test NO 22 Duration min:s / Respectively after end of specimens / Front of specimen / Back of specimen / Top half of specimen / Top half of specimen	15	End of burning at specimen 1)	min:s	/					
Duration min:s / Number of specimens / Front of specimen / Back of specimen / Height of flame cm / Glowing after end of test NO Duration min:s / Number of specimens / Front of specimen / Back of specimen / Top half of specimen / Top half of specimen / Top half of specimen	16	Time when test terminated (if applicable) 1)	min:s	/					
18 Number of specimens / 19 Front of specimen / 20 Back of specimen / 21 Height of flame cm / Glowing after end of test NO 22 Duration min:s / 23 Number of specimens / 24 Front of specimen / 25 Back of specimen / 26 Top half of specimen /		Burning after end of test		NO					
19 Front of specimen /	17	Duration	min:s	/					
20 Back of specimen /	18	Number of specimens		/					
Height of flame cm / Glowing after end of test NO Duration min:s / Number of specimens / Front of specimen / Back of specimen / Top half of specimen / Top half of specimen	19	Front of specimen		/					
Glowing after end of test Duration min:s / NO Number of specimens / Front of specimen / Back of specimen / Top half of specimen / MO NO Top half of specimen / NO Min:s / NO Min:s / NO Min:s / / / / / / / / / / / / /	20	Back of specimen		/					
Duration min:s / Number of specimens / Front of specimen / Back of specimen / Top half of specimen /	21	Height of flame	cm	/					
Number of specimens / Front of specimen / Back of specimen / Top half of specimen /		Glowing after end of test		NO					
Front of specimen / Back of specimen / Top half of specimen /	22	Duration	min:s	/					
25 Back of specimen / 26 Top half of specimen /	23	Number of specimens		/					
26 Top half of specimen /	24	Front of specimen		/					
	25	Back of specimen		/					
27 Bottom half of specimen /	26	Top half of specimen		/					
	27	Bottom half of specimen		/					

****** To be continued******

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Results of "Brandschacht" Test (part 3)							
Line		Unit	Test assemblies No.				
No.		Offic	Α		В	С	D
	Residual length						
28	28 Single results	cm	65	64			
			66	65			
29	Average of the single results	cm	65		"		"
	Smoke temperature						
30	Max. of average	${\mathbb C}$	127				
31	Time 1)	min:s	10:00				

Note: 1) time from start of testing

2) Normal Flammability Test according to DIN 4102-1 Clause 6.2

Flame application: [$\sqrt{\ }$] bottom edge ignition, [] surface ignition

Specimen No.	1	2	3	4	5
Reaching the measuring mark within 20 seconds	No	No	No	No	No
Self extinguishing of the flame (s)	15	15	15	15	15
Max. flame height (cm)	6	6	7	6	6
End of afterflaming (s)	15	15	15	15	15
End of afterglowing (s)	15	15	15	15	15
Molten dripping	No	No	No	No	No
Smoke developments (visual impression)	Slight				

All timings are from start of testing

****** To be continued******

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Criteria for classification for Class B1 (DIN 4102-1 Clause 6.1.2)

All materials, except flooring, may be classed as B1 materials if they met,

- a) Pass DIN 4102-16 "brandschacht" test if
- 1) The mean value for the residual length of each specimen is at least 15 cm, and no individual values are lower than 0 cm;
- 2) The mean effluent temperature does not exceed 200°C in any test;
- 3) The requirement for the residual length of each specimen is met even where there is afterflame, afterglow, or smouldering.
- b) Pass DIN 4102-1 Clause 6.2.3 Ignitability Test if,

For each specimen, flaming doesn't reach the gage mark within 20s after flame application.

Conclusion: The tested sample meets the low flammability requirements of class B1 of building materials under DIN 4102-1 (May 1998).

STATEMENTS:

This test report does not replace any mandatory certification of the product that may be required.

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire and smoke hazard of the product in use.

Photo Appendix:



** End of report

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